

Dia.	Rad.	Step %	Step	Height	Passes	% of passes	Dia.	Rad.	Step %	Step	Height	Passes	% of passes	Dia.	Rad.	Step %	Step	Height	Passes	% of passes
.0625	0.03125	1%	0.000625	0.00000	1600	1400%	.125	0.0625	1%	0.00125	0.00000	800	1000%	.25	0.125	1%	0.0025	0.00001	400	700%
.0625	0.03125	2%	0.00125	0.00001	800	700%	.125	0.0625	2%	0.0025	0.00001	400	500%	.25	0.125	2%	0.005	0.00003	200	350%
.0625	0.03125	3%	0.001875	0.00001	533	467%	.125	0.0625	3%	0.00375	0.00003	267	333%	.25	0.125	3%	0.0075	0.00006	133	233%
.0625	0.03125	4%	0.0025	0.00003	400	350%	.125	0.0625	4%	0.005	0.00005	200	250%	.25	0.125	4%	0.01	0.00010	100	175%
.0625	0.03125	5%	0.003125	0.00004	320	280%	.125	0.0625	5%	0.00625	0.00008	160	200%	.25	0.125	5%	0.0125	0.00016	80	140%
.0625	0.03125	6%	0.00375	0.00006	267	233%	.125	0.0625	6%	0.0075	0.00011	133	167%	.25	0.125	6%	0.015	0.00023	67	117%
.0625	0.03125	7%	0.004375	0.00008	229	200%	.125	0.0625	7%	0.00875	0.00015	114	143%	.25	0.125	7%	0.0175	0.00031	57	100%
.0625	0.03125	8%	0.005	0.00010	200	175%	.125	0.0625	8%	0.01	0.00020	100	125%	.25	0.125	8%	0.02	0.00040	50	88%
.0625	0.03125	9%	0.005625	0.00013	178	156%	.125	0.0625	9%	0.01125	0.00025	89	111%	.25	0.125	9%	0.0225	0.00051	44	78%
.0625	0.03125	10%	0.00625	0.00016	160	140%	.125	0.0625	10%	0.0125	0.00031	80	100%	.25	0.125	10%	0.025	0.00063	40	70%
.0625	0.03125	11%	0.006875	0.00019	145	127%	.125	0.0625	11%	0.01375	0.00038	73	91%	.25	0.125	11%	0.0275	0.00076	36	64%
.0625	0.03125	12%	0.0075	0.00023	133	117%	.125	0.0625	12%	0.015	0.00045	67	83%	.25	0.125	12%	0.03	0.00090	33	58%
.0625	0.03125	13%	0.008125	0.00027	123	108%	.125	0.0625	13%	0.01625	0.00053	62	77%	.25	0.125	13%	0.0325	0.00106	31	54%
.0625	0.03125	14%	0.00875	0.00031	114	100%	.125	0.0625	14%	0.0175	0.00062	57	71%	.25	0.125	14%	0.035	0.00123	29	50%
.0625	0.03125	15%	0.009375	0.00035	107	93%	.125	0.0625	15%	0.01875	0.00071	53	67%	.25	0.125	15%	0.0375	0.00141	27	47%
.0625	0.03125	16%	0.01	0.00040	100	88%	.125	0.0625	16%	0.02	0.00081	50	63%	.25	0.125	16%	0.04	0.00161	25	44%
.0625	0.03125	17%	0.010625	0.00045	94	82%	.125	0.0625	17%	0.02125	0.00091	47	59%	.25	0.125	17%	0.0425	0.00182	24	41%
.0625	0.03125	18%	0.01125	0.00051	89	78%	.125	0.0625	18%	0.0225	0.00102	44	56%	.25	0.125	18%	0.045	0.00204	22	39%
.0625	0.03125	19%	0.011875	0.00057	84	74%	.125	0.0625	19%	0.02375	0.00114	42	53%	.25	0.125	19%	0.0475	0.00228	21	37%
.0625	0.03125	20%	0.0125	0.00063	80	70%	.125	0.0625	20%	0.025	0.00126	40	50%	.25	0.125	20%	0.05	0.00253	20	35%

