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1 ( Quick Engrave 1 )
2 ( File created: Wednesday December 28 2022 - 04:34 PM)
3 ( for CNC Shark from Vectric )
4 ( Material Size)
5 ( X= 16.000, Y= 0.600, Z= 0.570)
6 ( Z Origin for Material = Material Surface)
7 ( XY Origin for Material = Center)
8 (      XY Origin Position = X:0.000, Y:0.000)
9 ( Home Position)
10 ( X = X0.0000 Y = Y0.0000 Z = Z0.5010)
11 ( Safe Z = 0.500)
12 ()
13 (Toolpaths used in this file:)
14 (Quick Engrave 1)
15 (Tool used in this file: )
16 (0 = Ball Nose (0.03125) inches Dia)
17 (Ball Nose (0.03125) inches Dia)
18 (|-----)
19 (| Toolpath:- 'Quick Engrave 1'      )
20 (|-----)
21 G90
22 G20
23 F10.0
24 G64 P.01
25 S 2000
26 M3
27 G0 Z0.5010
28 F10.0
29 G00 X-0.1729 Y0.0195 Z0.5000
30 F10.0
31 G00 X-0.1729 Y0.0195 Z0.2500
32 F0.0
33 G1 X-0.1729 Y0.0195 Z-0.0492
34 F10.0
35 G01 X-0.1730 Y0.0224 Z-0.0492
36 G01 X-0.1768 Y0.0208 Z-0.0492
37 G01 X-0.1729 Y0.0195 Z-0.0492
38 F10.0
39 G01 X-0.1726 Y0.0163 Z-0.0492

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